

INSTALLATION INSTRUCTIONS FOR CARBON FIBER HEADLIGHT TRIM BMW E46 2 DOOR (Pre 2003) & M3

Thank you for your purchase. Please take the time to fully read over this instruction sheet before attempting installation. This will greatly speed up the installation process and minimise any difficulties you may encounter.

Supplies Required:

- Flat Headed Screwdriver
- Isopropyl (rubbing) alcohol or other mild oil & wax removing solvent
- Clean rags

Step 1 (Turn Signal Removal):

Using a flat headed screwdriver, remove your turn signal lens. This is done by inserting the screwdriver into the rectangular shaped hole, just behind the top of the lens, and unclipping the lens. Once unclipped, the lens will slide forwards and out. Once out, unclip the light bulb socket from the lens and set the lens aside for re-installation later.



Step 2 (Lower Headlight Trim Removal):

Along the bottom of the headlight is a piece of trim. This trim is held in with plastic clips that allow the trim to snap into place. Remove this trim by unclipping the retaining clip that is closest to the center of the car, then continue, slowing working towards the outside of the car. The most difficult clip will be the one that connects the trim to the front fender. A flat head screwdriver can be used to help unclip this clip. **Be careful not to use excessive force otherwise the clips will break.**

LABOUR ESTIMATE GUIDE

20-30 minutes

Step 3 (Upper Headlight Trim Removal):

On top of the headlight is a piece of black plastic trim. Remove this trim by unclipping the plastic clips that fix it to the headlight. Once again do not use excessive force otherwise the clips will break.

The photo right shows the location of the clips.
Headlight removal is not necessary.



Step 4 (Headlight Lens Removal):

The clear headlight lens is held in place with a number of clips. Using a flat head screwdriver, carefully pry these clips up and separate the clear lens from the rest of the headlight. Once again do not use excessive force otherwise the clips will break.

Headlight removal is not necessary.



Step 5 (Surface Prep):

Make sure that the headlight trim is being installed on a clean surface free of any dirt, oil or contaminants. Use a clean rag and some rubbing alcohol (or similar solvent) to thoroughly remove any oils or waxes from the OEM inner headlight bezel. Allow at least 2 minutes for solvents to evaporate.

Step 6 (Trim Installation):

First 'dry fit' the carbon fiber headlight trim by sliding it into the OEM headlight bezel. Once the fit is confirmed, remove the trim and peel the red backing off of the mounting tape. With the backing removed, slide the trim into the headlight until it is all the way in. Once in, press on the carbon fiber surface to ensure a good bond between the tape and OEM bezel.

Step 7 (Fingerprint Removal & Re-Assembly):

Use a clean rag and remove any fingerprints or dust left on the carbon fiber trim. You are now ready to re-assemble the headlight. Merely reverse the previous steps for re-assembly.